



LNP™ THERMOCOMP™ Compound 9X94104

Europe-Africa-Middle East: COMMERCIAL

LNP THERMOCOMP 9X94104 is a compound based on Polyetherimide resin containing Glass Fiber.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, break, 5 mm/min	169	MPa	ISO 527
Tensile Strain, break, 5 mm/min	1.5	%	ISO 527
Tensile Modulus, 1 mm/min	14500	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	207	MPa	ISO 178
Flexural Strain, break, 2 mm/min	2.2	%	ISO 178
Flexural Modulus, 2 mm/min	10300	MPa	ISO 178
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	30	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	9	kJ/m ²	ISO 180/1A
THERMAL			
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	210	°C	ISO 75/Af
PHYSICAL			
Mold Shrinkage, flow (5)	0.15	%	SABIC Method
Density	1.6	g/cm ³	ISO 1183
Water Absorption, 23°C/24hrs	0.3	%	ISO 62-1



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	120 - 150	°C
Drying Time	4 - 6	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	360 - 365	°C
Front - Zone 3 Temperature	365 - 375	°C
Middle - Zone 2 Temperature	355 - 365	°C
Rear - Zone 1 Temperature	345 - 355	°C
Mold Temperature	120 - 150	°C
Back Pressure	0.3 - 0.7	MPa
Screw Speed	60 - 100	rpm